

Work Order ID 59533

June 7, 2010 10:33:13 AM



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Item ID: D206-549-013

Accept



Setup Start



Revision ID:

Item Name: Console Assembly

Stop



Start Date: 6/07/10 Start Qty: 5.00



Cust Item ID:

Required Date: 6/11/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
N/A	Rev N/A

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00



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Item ID: D206-549-013

Accept



Setup Start



Revision ID:

Item Name: Console Assembly

Stop



Start Date: 6/07/10 Start Qty: 5.00



Cust Item ID:

Required Date: 6/11/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

Packaging

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-549-
013 □ Location: 59 □ PPP Rev: A

10-6-23

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/06/24

Quality Control

CL1016124

Picklist Print

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Work Order ID: 59533



Parent Item: D206-549-013



Parent Item Name: Console Assembly

Start Date: 6/07/10

Required Date: 6/11/10

Comments: IPP Rev:A New Issue 06-01-03 JLM

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10L	NAS1149D0332J	Purchased	No			120	Each	3,795.000	14	70			



Washer

Location

ST348 3795

110985 3795

120 Each 0.0000

1 5

70

5

B39534 10-6-238



D206-547-043 Manufactured No

Location

ST181 15

52600 15

120 Each 15.0000

2 10

10

5

B32600 10-6-230



Console High Slope



D206-547-11

Manufactured No

Location

ST181 15

52600 15

120 Each 64.0000

1 5

10

5

10-6-23 sl 52



Console Trim Angle

Manufactured No

Location

ST007 64

35583 13

37740 51

5

5

Picklist Print

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Work Order ID: 59533



Parent Item: D206-549-013



Parent Item Name: Console Assembly

Start Date: 6/07/10

Required Date: 6/11/10

Comments: IPP Rev:A New Issue 06-01-03 JLM

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20470AD4-5 		Purchased		No		120	Each	1,921.000	28	140 	16-6-230		

Rivet, Universal Head

Location	Loc Qty	Loc Code
ST309	1500	
114761	1500	
ST319	421	
111916	121	
114718	300	

MS27039-1-08

Purchased

No

110 Each 1,481.000 14 70

S
Screw

Location	Loc Qty	Loc Code
ST291	1481	
110552	44	
110835	1237	
114718	200	

REFERENCE ONLY

25.2 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D206-549-013	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-015	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-017	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m

25.3 PARTS LIST

For convenience, only the last three digits of the Part No. are listed on the top row of each table. The quantity of each component which is included in the D206-549-011 Avionics Console installation, for example, is as defined in the column labeled -011.

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1				D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	14	16	16	MS27039-1-08	SCREW

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25-00-00

Revision: 0

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries